

<i>Foreword and Acknowledgements</i>	7
<i>Introduction</i>	9

<i>One</i>	Broadside Batteries	12
<i>Two</i>	Edward Reed and the Centre Battery Ships	26
<i>Three</i>	Turrets and Capsize	41
<i>Four</i>	'The Ship is a Steam Being'	55
<i>Five</i>	Steel for Ships, Armour, Engines and Guns	74
<i>Six</i>	The 'Admirals'	91
<i>Seven</i>	Cruisers and Smaller Craft	105
<i>Eight</i>	White and the <i>Royal Sovereigns</i>	123
<i>Nine</i>	A <i>Majestic</i> Fleet, 1893-1904	142
<i>Ten</i>	Proved in Battle	167
<i>Eleven</i>	<i>Dreadnought</i> , a Ship whose Time had Come	180
<i>Twelve</i>	The Achievement	197

### *Appendices*

1.	Naval Estimates – New Construction	205
2.	Law of the Sea	206
3.	The Use of the Admiralty Coefficient (Ad Cft)	206
4.	Stability and Capsize	207
5.	Rolling	211
6.	The Loading and Strength of Ships	213
7.	Freeboard	214
8.	Subdivision and Bulkheads in Merchant Ships	216
9.	Costs of Naval Defence Act Ships	217

<i>Review of Sources</i>	219
<i>Glossary</i>	220
<i>Index</i>	221